

---

**ABISTIR® MR GF/30 NERO - ABS**


---

**Description**


---

ABS, 30% glass fiber reinforced.

Physical properties	Value	Unit	Test Standard
Density	1260	kg/m <sup>3</sup>	ISO 1183
Melt flow rate, MFR	5	g/10min	ISO 1133
MFR temperature	220	°C	ISO 1133
MFR load	10	kg	ISO 1133

Mechanical properties	Value	Unit	Test Standard
Flexural modulus, 23°C	7800	MPa	ISO 178
Flexural strength, 23°C	125	MPa	ISO 178
Charpy notched impact strength, 23°C	5	kJ/m <sup>2</sup>	ISO 179/1eA
Izod impact notched, 23°C	5.5	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
Vicat softening temperature, 50°C/h 50N	104	°C	ISO 306
Flammability @ 1.6mm nom. thickn.	HB	class	UL 94

**Typical injection moulding processing conditions**


---

Pre Drying	Value	Unit	Test Standard
Drying time	2 - 4	h	-
Drying temperature	80	°C	-
Temperature	Value	Unit	Test Standard
Zone1 temperature	190 - 210	°C	-
Zone2 temperature	210 - 230	°C	-
Zone3 temperature	220 - 240	°C	-
Nozzle temperature	230 - 250	°C	-
Mold temperature	50 - 70	°C	-

**Other text information**


---

**Longer pre-drying times/storage**


---

This product should be stored in a covered facility and kept away from moisture and heat.

**Characteristics**


---

Product Categories	Processing
Glass reinforced	Injection molding

---